

Work Order ID 111390

111390

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January-15-14 7:47:46 AM

Item ID: D4730-020-035 Accept *N9000040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Velcro Strip 2.0W/ X 3.5L

Start Date: 1/15/14 Start Qty: 100.00 *100* Cust Item ID:

Required Date: 1/15/14 Req'd Qty: 100.00 *100* Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4730	B								

110 0.00

110

Small Fab Memo 0.00

Small Fab

100 340 14/01/15

120 0.00

QC6- Inspect dimensions to drawing

120

QC Memo 0.00

Quality Control

DAS 27 9-89

14/1/17

100

130 0.00

Receive & Inspect for Damage & Mat'l Certs

130

Packaging Memo 0.00

Packaging

ST 122

100x 14-1-17

DAS 28 9-89

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Item ID: D4730-020-035

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Velcro Strip 2.0W/ X 3.5L

Start Date: 1/15/14 Start Qty: 100.00

100

Cust Item ID:

Required Date: 1/15/14 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-01-20

AD 14-01-17

Picklist Print

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Work Order ID: 111390

Parent Item: D4730-020-035

Start Date: 1/15/14

Required Date: 1/15/14

Parent Item Name: Velcro Strip 2.0W/ X 3.5L

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP REV:A 13.12.19 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4730-020 Velcro Hook & Loop 2" Wide		Manufactured	No				f	100.0000		30			

SKD 141

Location

Loc Qty

Loc Code

ST122

100

111218

100

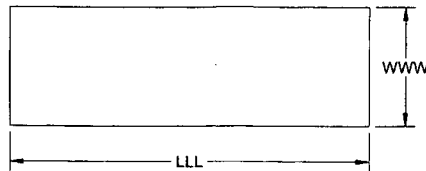
7 hard

92991 hard 93
Soft 100

Ask
mel



SPECIFICATION CONTROL DRAWING



WHERE WWW = WIDTH IN INCHES (IN TENTHS OF INCH)
 LLL = LENGTH REQUIRED (IN TENTHS OF INCH)

EG: 2.0 WIDTH x 3.5" LONG VELCRO STRIP: D4730-020-035
 0.75 WIDTH x 15.2" LONG VELCRO STRIP: D4730-008-152

DART PART NUMBER	DESCRIPTION	MATERIAL	POSSIBLE VENDOR	MAKE FROM VENDOR PART NUMBER	LENGTH (ft)	COLOR
D4730-WWW-LLL	GENERAL PURPOSE HOOK + LOOP	NYLON (ADHESIVE BACK)	McMASTER-CARR	9273K18 9273K23 9273K29 9273K36 9273K43 9273K48	5 10 15 30 50 75	BLACK

D4730-WWW-LLL VELCRO STRIP

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: N/A

RELEASED
 2013 -01- 30

B	ADD COLOR (ZN B2-1)	RF	12.11.30
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4730	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	VELCRO STRIP	NTS
DATE	12.11.30	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

u/c 111390